WO 2005/074088 PCT/FI2005/000054

34

Claims

25

30

- 1. A method of protecting an actuator against failure, comprising the following steps:
- a norm (206) of factors affecting the operation of the actuator (201) is established based on the operating environment (301) of the actuator,
 - the norm (206) is provided with a tolerance defining a condition for the operation of the actuator (201) in the operating environment (301),

characterized in that the method comprises the following steps

- the operating environment (301) of the actuator (201) is observed in order to detect a deviation that falls outside said tolerance, the observation being performed by means of an environmental fuse (220) having a sensor member (204) with a first connecting surface (401) and a second connecting surface (402) for feeding a flux through them, an active layer (403) therebetween which is arranged to cause a change in the flux's passing through the active layer (403) when subjected to a component present in the operating environment (301), and
 - a supply (203) to the actuator (201) is limited and/or interrupted in order to keep this in working order.
- 20 2. A method as defined in Claim 1, **characterized** in that the method comprises the step of generating an excitation by means of said sensor member (204).
 - 3. A method as defined in Claim 1, **characterized** in that the method comprises generating of a response by means of a functional member (204) of the environmental fuse (202), in response to an excitation.
 - 4. A method as defined in Claim 3, **characterized** in that said response comprises a function in which the supply (203) to the actuator (201) is limited and/or interrupted.
 - 5. A method as defined in Claim 3, **characterized** in that said response comprises an alarm function (409).
- 6. A maintenance server (901), **characterized** in that it has means for processing, storing information concerning an alarm from an environmental fuse and/or for generating a response in order to limit and/or interrupt the supply to that actuator whose environmental fuse is the source of the alarm.

35

7. A maintenance server (901) as defined in Claim 6, **characterized** in that it is implemented with software means.

PCT/FI2005/000054

- 8. A maintenance server (901) as defined in Claim 6, **characterized** in that it has means for reporting alarm information to a data network.
 - 9. A maintenance server (901) as defined in Claim 8, **characterized** in that said data network comprises one of the following: Internet, local network, network based on a cellular system and/or combination of some of these.

10

15

20

WO 2005/074088

- 10. An environmental fuse (202) for protecting an actuator (201) against failure, the environmental fuse (202) having a sensor member (204) to detect a change that occurs in an environment (301) and deviates from a tolerance according to a norm (206), and a functional member (205) having functional means (408) to limit, interrupt the supply (203) to the said actuator (201) and/or to give an alarm (409), said environmental fuse being **characterized** in that the environmental fuse has a sensor member (204) having a first connecting surface (401) and a second connecting surface (402) for feeding a flux through them, an active layer (403) therebetween which is arranged to cause a change in the flux's passing through the active layer (403) when subjected to a component present in the operating environment (301).
- 11. An environmental fuse (202) as defined in Claim 10, **characterized** in that it comprises a collecting arrangement for collecting a component present in the composition of the environment (301).

25

12. An environmental fuse (202) as defined in Claim 11, **characterized** in that said collecting arrangement is based on the collection of a component present in the environment (301) on a substrate through diffusion, electrical interaction, impaction, interception, filtering and/or deposition.

30

- 13. An environmental fuse (202) as defined in Claim 11, **characterized** in that the collecting arrangement has a collecting substrate comprising a wire, strip, dielectric substrate, conductive substrate and/or filter.
- 35 14. An environmental fuse (202) as defined in Claim 10, **characterized** in that the sensor member (204) is arranged to detect particulate material, gas and/or moisture.

WO 2005/074088 PCT/FI2005/000054

- 15. An environmental fuse as defined in Claim 10, characterized in that said flux is a flux of electric current.
- 16. An environmental fuse (202) as defined in Claim 10, **characterized** in that the change in said flux's passing is based on a change of the opacity of a medium and/or an interface thereof.
 - 17. An environmental fuse (202) as defined in Claim 16, characterized in that said flux is a flux of radiation.
- 18. An environmental fuse (202) as defined in Claim 10, **characterized** in that said actuator (201) is the controller of another actuator.

10

25

30

- 19. An environmental fuse (202) as defined in Claim 10, **characterized** in that the environmental fuse (202) has
 - a first component (E1) of the sensor member (204) to detect a first change that occurs in the environment (301) and deviates from a first tolerance according a norm (206), and
- a second component (E2) of the sensor member (204) to detect a second change that occurs in the environment (301) and deviates from a second tolerance according a norm (206).
 - 20. An environmental fuse (202) as defined in Claim 19, **characterized** in that said first (E1) and second (E2) component (E1, E2) of the sensor member (204) are integrated into an integrated sensor member.
 - 21. An environmental fuse (202) as defined in Claim 10, **characterized** in that the environmental fuse has
 - a first functional member having functional means to limit, interrupt a first part of the supply to the actuator to be protected and/or to give an alarm, and
 - a second functional member having functional means to limit, interrupt a second part of the supply to the actuator to be protected and/or to give an alarm.
- 22. An environmental fuse (202) as defined in Claim 10, **characterized** in that the environmental fuse (202) has a modular component to be replaced with another similar component.

WO 2005/074088 PCT/FI2005/000054

37

- 23. An environmental fuse (202) as defined in Claim 22, **characterized** in that the the modular component of the environmental fuse (202) comprises the sensor member.
- 5 24. An environmental fuse (202) as defined in Claim 10, **characterized** in that the environmental fuse comprises a memory for storing an environment, actuator, norm and/or a quantity value dependent on the state of the environment.
- 25. An environmental fuse (202) as defined in Claim 10, **characterized** in that the environmental fuse comprises a memory for authenticating an environment, actuator, norm and/or a quantity value dependent on the state of the environment.
 - 26. An environmental fuse (202) as defined in Claim 10, **characterized** in that the sensor member (204) of the environmental fuse (202) has an active layer (403, E3) having a capacitance, inductance and/or resistance.

15

30

- 27. An environmental fuse (202) as defined in Claim 26, **characterized** in that said active layer (403, E3) forms part of a measuring bridge.
- 20 28. An actuator (201), **characterized** in that the actuator has an environmental fuse (202) according to Claim 10.
- 29. An actuator (201) as defined in Claim 28, **characterized** in that it has an electric drive, power supply, drive controller, pump, fan and/or a preferred combination of these.
 - 30. An operating environment for an actuator, **characterized** in that it comprises an actuator (201) and an environmental fuse (202) according to Claim 10 arranged to keep the operating environment (301) in a state according to a norm in order to keep the actuator (201) functioning.